

TABLE OF INSTRUCTIONS FOR REGRINDING CRANKSHAFT JOURNALS

F E R R A R I

1.25. RIFF 75

MODEL	BEARING JOURNAL	NOMINAL (Inches)	1st REGRIND .010"	2nd REGRIND .020"	3rd REGRIND .030"	4th REGRIND .040"
212 Inter 250 mm	Rod	1.6249"	1.6149"	1.6049"	1.5949"	1.5849"
	Main	2.1653"	2.1553"	2.1453"	2.1353"	2.1253"
250GT Inside Plug Up to 1958	Rod	1.6249"	1.6149"	1.6049"	1.5949"	1.5849"
	Main	2.1653"	2.1553"	2.1453"	2.1353"	2.1253"
250GT 250GTL 250GT/E Outside Plug	Rod	1.6249"	1.6149"	1.6049"	1.5949"	1.5849"
	Main	2.3601" 2.3607"	2.3501" 2.3507"	2.3401" 2.3407"	2.3301" 2.3307"	2.3201" 2.3207"
275GTB	Rod	1.6235" 1.6241"	1.6135" 1.6141"	1.6035" 1.6041"	1.5935" 1.5941"	1.5835" 1.5841"
	Main	2.3601" 2.3607"	2.3501" 2.3507"	2.3401" 2.3407"	2.3301" 2.3307"	2.3201" 2.3207"
330GT	Rod	1.7172" 1.7177"	1.7072" 1.7077"	1.6972" 1.6977"	1.6872" 1.6877"	1.6772" 1.6777"
	Main	2.4789" 2.4793"	2.4689" 2.4694"	2.4589" 2.4594"	2.4489" 2.4494"	2.4389" 2.4394"
340 mm 342 America	Rod	1.7177"	1.7074"	1.6976"	1.6877"	1.6777"
	Main	2.3601" 2.3607"	2.3501" 2.3507"	2.3401" 2.3407"	2.3301" 2.3307"	2.3201" 2.3207"
365GTB/4 Daytona	Rod	1.7172" 1.7177"	1.7072" 1.7077"	1.6972" 1.6977"	1.6872" 1.6877"	1.6772" 1.6777"
	Main	2.4789" 2.4794"	2.4689" 2.4694"	2.4590" 2.4596"	2.4489" 2.4494"	-
Measure- ment Log	Rod	"	NOTE: Beyond the above regrinds. the crankshaft must be replaced, or chrome plated and cut to a standard dimension.			
	Main	"				

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